

In addition to the straight savings on energy, the installation of the traps has significantly contributed to energy reduction targets necessary to meet Climate Change Levy requirements and the traps are performance guaranteed for the full period of the Climate Change Levy scheme.

There will of course be additional savings in terms of reduced maintenance since it is expected that none of the traps will need replacing or service kits during the guarantee period.

Summary of benefits of installing GEM steam traps:-

- Significant steam reduction
- Reduction in make-up water to boilers
- Payback on investment of around 7 months
- Significant contribution to meeting Climate Change Levy targets
- Low maintenance
- Improved plant performance
- Reduction of unsightly steam plumes

From our experience we can recommend the use of GEM steam traps on other similar applications.

Yours sincerely
for **Clariant UK Ltd**



B Dickerson
Chief Engineer